

Personality never goes out of fashion – nor does variety. These two terms are also what characterise our wide planks: real personality in a rich variety of colours, grains and looks. Floors with character, in other words. Floors by BOEN.

We want to provide you with plank floors that emphasise the special things about your home, that are full of character and help you to express your very personal style even more strongly. This brochure brings together masterpieces of craftsmanship of which we are particularly proud and which testify in every detail to the care and passion with which we make fine wood floors that are full of character.



Everything except standard

Earthy colours and a characterful grain are the main features of the wide planks. And this can be seen in a variety of ways: for example, Oak Pearl or Oak Coral create a harmonious balance between vibrancy and tranquillity thanks to their visual lightness. Oak Sand and Oak Barrel have the same effect, but in an uneven darker brown shade. What all the floors have in common is their exceptional authenticity and natural look.



Feeling good can have a varied look. But in the end it's always about warmth, security and emotion. This is exactly why people feel so comfortable with our planks.

Oak Antique Brown
Plank Castle

BOEN formats

3-layer parquet

01 PLANK 14 x 138 x 2200 MM

02 PLANK 13,2 x 181 x 2200 MM 👓

03 PLANK CASTLE 14 x 209 x 2200 MM



BOEN surfaces

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.



Live Matt laquer

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



Live Matt Plus

For us, protection and naturalness go hand in hand. And we're putting that to the test once again with the new BOEN Live Matt Plus. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor even greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.



Live Natural oil

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.





As varied as your wishes: our planks

Our palette ranges from very light nuances to warm and very dark brown tones. Enjoy discovering!

HANDCRAFTED from page 8



Oak Vintage White



Oak Senses



Oak Epoca



Oak Antique Brown



PURE OAK from page 50



Oak Andante



Oak Animoso



Oak Vivo



Oak Authentic (Vivo)



Oak Authentic (Espressivo)

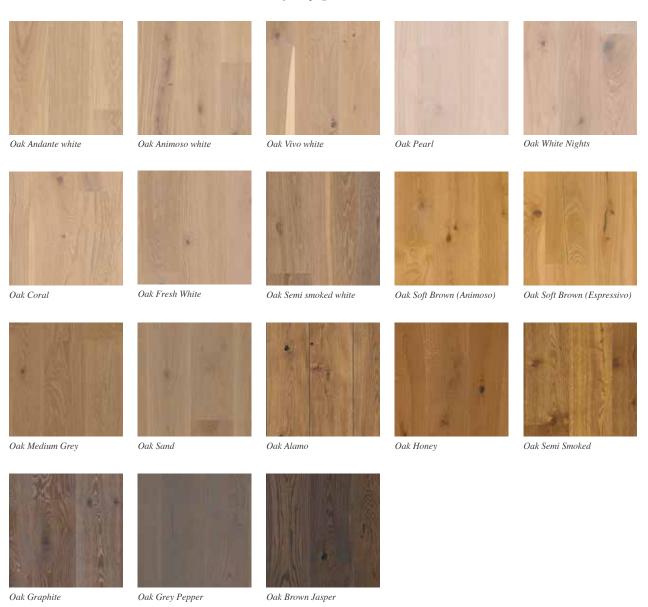


Oak Indian Summer



Oak Espressivo

COLOR TREATED OAK PLANKS from page 18



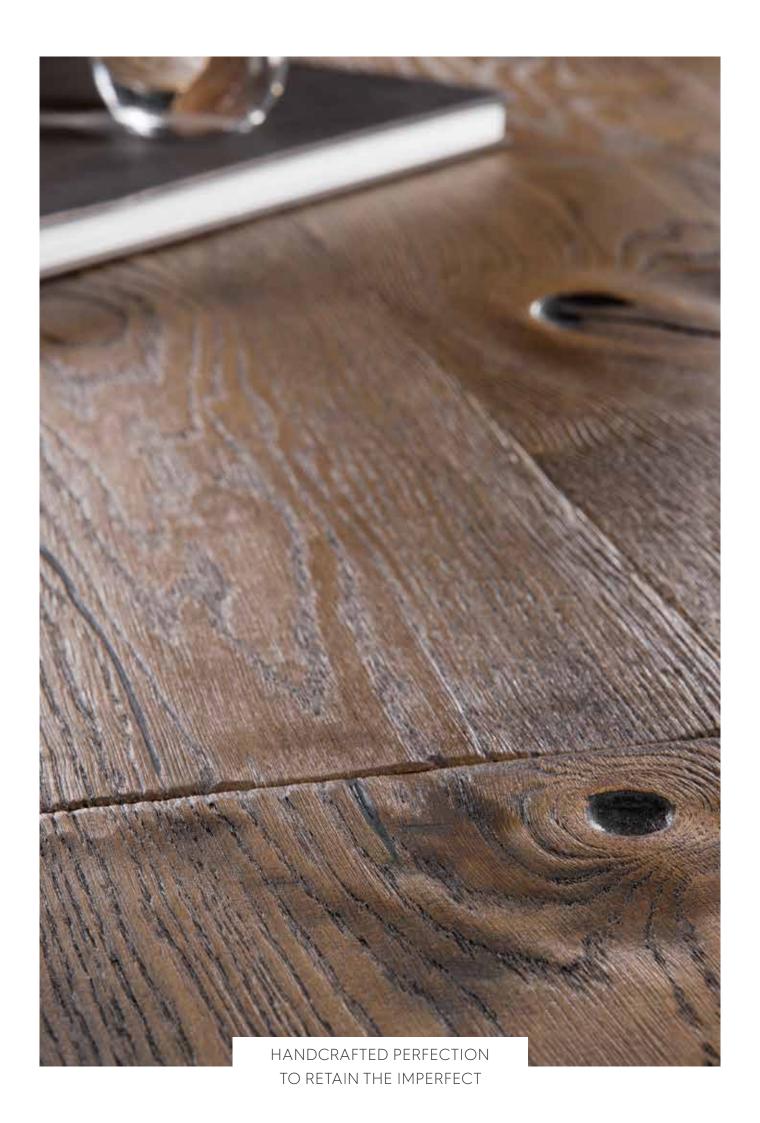
HANDCRAFTED

The surfaces of this exclusive and characterful collection look wholly original and untreated. The fascinating uniqueness of the wood can be felt in a special way.

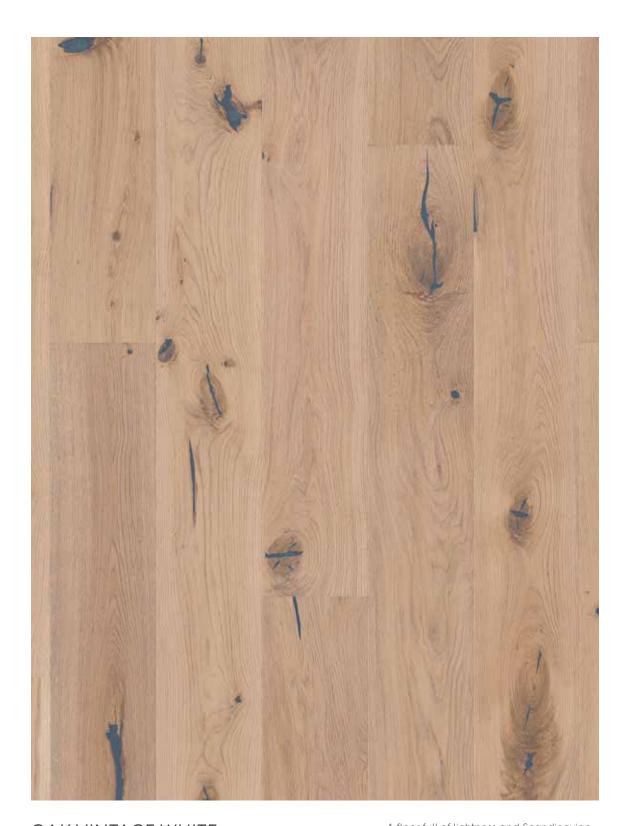
Characteristic features such as cracks or knots in the structure are deliberately left visible and filled by hand with black filler. The result: oak planks that look so genuine and authentic that you can feel their nature.

Wood that was previously considered unsuitable for hardwood flooring installation

can now make a strong statement in the room thanks to detailed and traditional craftsmanship. And become an exceptionally individual floor that looks quite simple but also amazing at the same time. An experience that is as full of touch as it is visual!







OAK VINTAGE WHITE

Dimensions: 14 x 209 x 2200 mm

Features: handcrafted, deep brushed, 4V bevel

Floor heating: suitable

A floor full of lightness and Scandinavian elegance: Oak Vintage White is pure, honest and "rustic" in a very modern sense. The subtly white surface is not only finely brushed, but thanks to Live Natural oil it is an experience both in haptic and visual terms.







OAK SENSES

Dimensions: 14 x 209 x 2200 mm

Features: handcrafted, deep brushed, 4V bevel

Floor heating: suitable

This floor plays with the originality of the wood. Cracks and knots remain deliberately visible, creating a look where the personality of every single plank can shine. Oiled with Live Natural, the wood looks as though it has been newly sawn: fresh, natural and, thanks to the sanded and brushed surface, with an amazing feel.







OAK EPOCA

Dimensions: 14 x 209 x 2200 mm

Features: handcrafted, deep brushed, 4V bevel

Floor heating: suitable

The almost golden-coloured Oak Epoca brings a sense of naturalness into the home. Cracks and knots are carefully filled in with black filler on this floor. Unevenness in the brushed surface treated with Live Natural oil as well as its natural structure make it an eye-catcher.







OAK ANTIQUE BROWN

Dimensions: 14 x 209 x 2200 mm

Features: handcrafted, deep brushed, 4V bevel

Floor heating: suitable

With Oak Antique Brown, you can experience the powerfully dark colour of the wood and feel a little as though you're outside in amongst nature. You simply want to touch its brushed surface oiled with Live Natural, so authentically beautiful, so fascinatingly natural as it is.



BRAVE WITH COLOUR

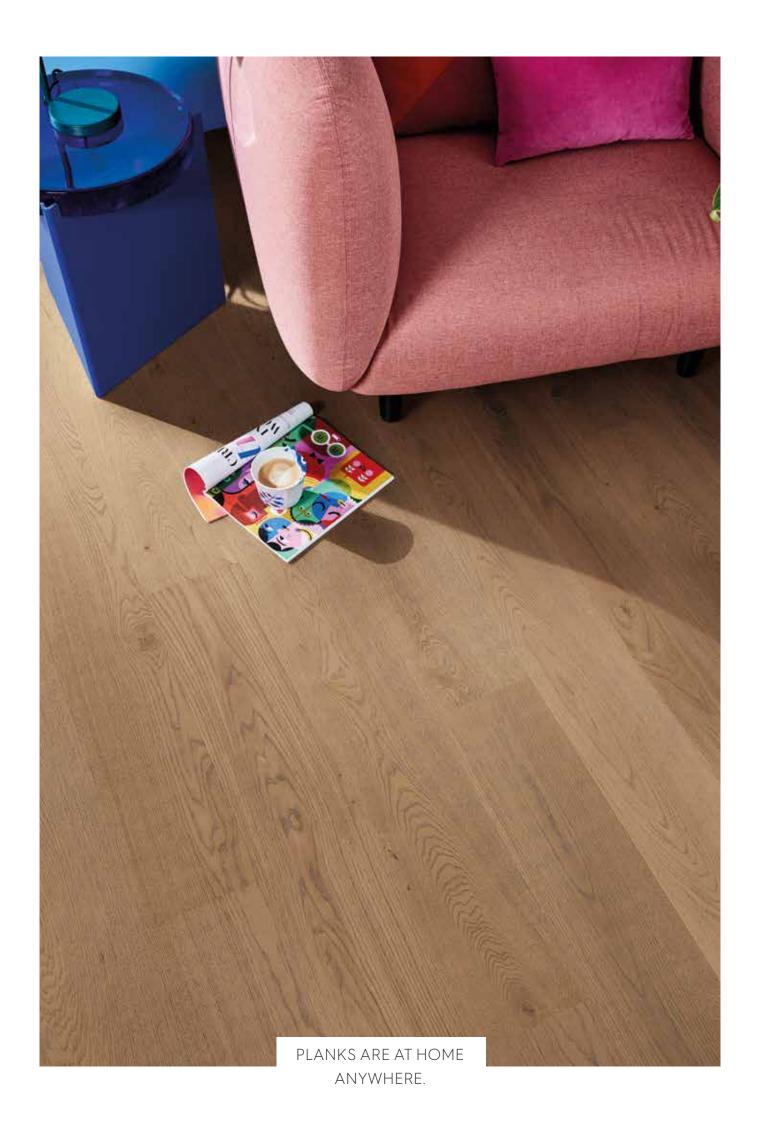
Our Stonewashed planks radiate something that often risks being pushed into the background in these times of digitalisation, globalisation and the ever-increasing pace of life: true cosiness.

And in various different facets. Our selection of surfaces in fascinating colours is not just particularly large, but also looks as though it has been perfectly made to suit the most varied of furnishing styles.

Our light, almost white floors with their calm aura provide the perfect basis for the Scandinavian style. Floors with darker staining create exciting contrasts and gives e.g. urban environments even great-

er vibrancy. Emphasised dark floors not only look genuine and "earthy" – they also convey a sense of history and familiarity at first glance.

Be brave with colour! And discover our planks in various shades on the following pages. All of them are finished with our Live Natural surface treatment – a high-quality natural oil that makes the wood more resistant and ensures a wonderfully natural look.







OAK ANDANTE WHITE

14 x 138/ 209 x 2200 mm **Dimensions:**

13,2 x 181 x 2200 mm

brushed/unbrushed, white Features:

pigmented, 2V bevel

Floor heating:

Surface:

suitable to very suitable

⚠ Live Natural oil





OAK ANIMOSO WHITE

Dimensions: 14 x 138/ 209 x 2200 mm

Features:

13,2 x 181 x 2200 mm 🕟

brushed/unbrushed, 2V bevel

Floor heating:

Surface:

suitable to very suitable

Live Natural oil

Live Matt laquer





OAK VIVO WHITE

14 x 138/ 209 x 2200 mm Dimensions:

13,2 x 181 x 2200 mm

Features: white pigmented, 2V bevel Floor heating: suitable to very suitable

Oak Vivo shows with its variety of knots and the varied play of colors the wide spectrum of a tree. The white tone gives the floor clarity and freshness.

Surface:

Live Natural oil Live Matt laquer







OAK PEARL

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm

Features: pearl white pigmented, 2V bevel

Floor heating: suitable to very suitable

Planks inspired by the shimmering sheen of a pearl. The fine white pigmentation makes the shade of the wood oiled with Live Natural vary according to the light. This means that the brushed surface creates a silky and elegant look that fascinates.







OAK WHITE NIGHTS

Dimensions: 14 x 209 x 2200 mm

13,2 x 181 x 2200 mm 🔤

Features: knots with black filler, white

pigmented oiled, 2V bevel

Floor heating: suitable to very suitable

Surface: Live Natural oil

Double brushed, light oak planks accentuated with black: Oak White Nights in a nutshell. White pigmented Live Natural oil penetrates deep into the brushed wood structure, creating a bright, refined look. The visible knots in the grain shimmer in a very natural and authentic way, making this floor unique.





OAK CORAL

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: gleaming white pigmented, 2V bevel

Floor heating: suitable to very suitable

How elegant can paleness be? This floor proves that a fine white brushed surface oiled with Live Natural can combine naturalness with Scandinavian grandeur. Oak Coral impresses with its calmness, lightness and unique sense of purity.







OAK FRESH WHITE

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🚾

Features: colored stained, brushed, 2V bevel

Floor heating: suitable to very suitable

Surface: Live Matt Plus lacquer

The fresh tone of Oak Fresh White is reminiscent of the soft light of the north. And the Live Matt Plus surface treatment only serves to enhance the white pigmented surface. A floor that gives rooms a relaxed Scandinavian look. Cosy, comfortable, light and bright. Here, apparent opposites balance each other out: cosiness and lightness, comfort and purism.





OAK SEMI SMOKED WHITE

Dimensions: Features:

14 x 138/ 209 x 2200 mm

white pigmented, brushed,

2V bevel

Floor heating:

Surface:

suitable to very suitable



(Live Natural oil



OAK SEMI SMOKED

Dimensions:

14 x 138/ 209 x 2200 mm

Floor heating:

suitable to very suitable

Features:

brushed, 2V bevel

Surface:

△ Live Natural oil





OAK SOFT BROWN, ANIMOSO GRADING

14 x 138/ 209 x 2200 mm **Dimensions:**

Floor heating:

suitable to very suitable

13,2 x 181 x 2200 mm 🕟

Surface:

Live Matt Plus lacquer

colored stained, brushed, 2V bevel Features:



OAK SOFT BROWN, ESPRESSIVO GRADING

Dimensions: 14 x 138/ 209 x 2200 mm

Floor heating:

suitable to very suitable

13,2 x 181 x 2200 mm

Surface:

Live Matt Plus lacquer

Features: colored stained, brushed, 2V bevel





OAK MEDIUM GREY

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: colored stained, brushed, 2V bevel

Floor heating: suitable to very suitable

Grey nuances give the Oak Medium Grey planks a lovely natural earthiness. Their authentic but elegant appearance is enhanced by Live Matt Plus. After all, the ultra matt finish accentuates the effect of this statement floor, making it robust, resistant and underpinning its stylish beauty.







OAK SAND

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Floor heating: sand colour oiled, 2V bevel suitable to very suitable

Oak Sand with its warm grey tone looks young, uncomplicated and creates a relaxed atmosphere. Brushed and treated with Live Natural oil, the floor looks calm and elegant, but also always a little playful at the same time.







OAK ALAMO

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Floor heating: with antique stain, 2V bevel suitable to very suitable

Its warm brown tone and brushed surface oiled with Live Natural makes the exciting grain of the oak look even more vibrant. This makes Oak Alamo an intensive and expressive floor.







OAK HONEY

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed, warm brown pigmented, 2V bevel

Floor heating: suitable to very suitable

Planks that look wonderfully cosy thanks to the warm honey tone of the oiled surface. The light brushing gives the floor a pleasant feel. Accentuated by a 2V bevel, Oak Honey forms a beautiful background for life at home.







OAK GRAPHITE

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed, dark with light-yellow shimmer,

 $2V\,bevel$

Floor heating: suitable to very suitable

The white glow on top of the chocolate brown wood tone is what gives these planks their unique effect. An exciting contrast for people brave enough to experiment with colour!





OAK GREY PEPPER

14 x 138/ 209 x 2200 mm Dimensions:

13,2 x 181 x 2200 mm 🕟

brushed, grey pigmented, 2V bevel Features:

suitable to very suitable Floor heating:

of home: earthy, raw and authentic but elegant in an exciting way. This is down to its finely brushed, subtly dark grey surface that has been oiled with Live Natural. It gives rise to a floor that is as robust as it is fascinating.

Surface:

Live Natural oil





OAK BROWN JASPER

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed, dark brown pigmented, 2V bevel

Floor heating: suitable to very suitable

Oak Brown Jasper glimmers a little like a gemstone with an intensity that impresses. Inspired by the colour of the brown mineral jaspis, its brushed surface oiled with Live Natural forms a strong basis for a play on contrasts.



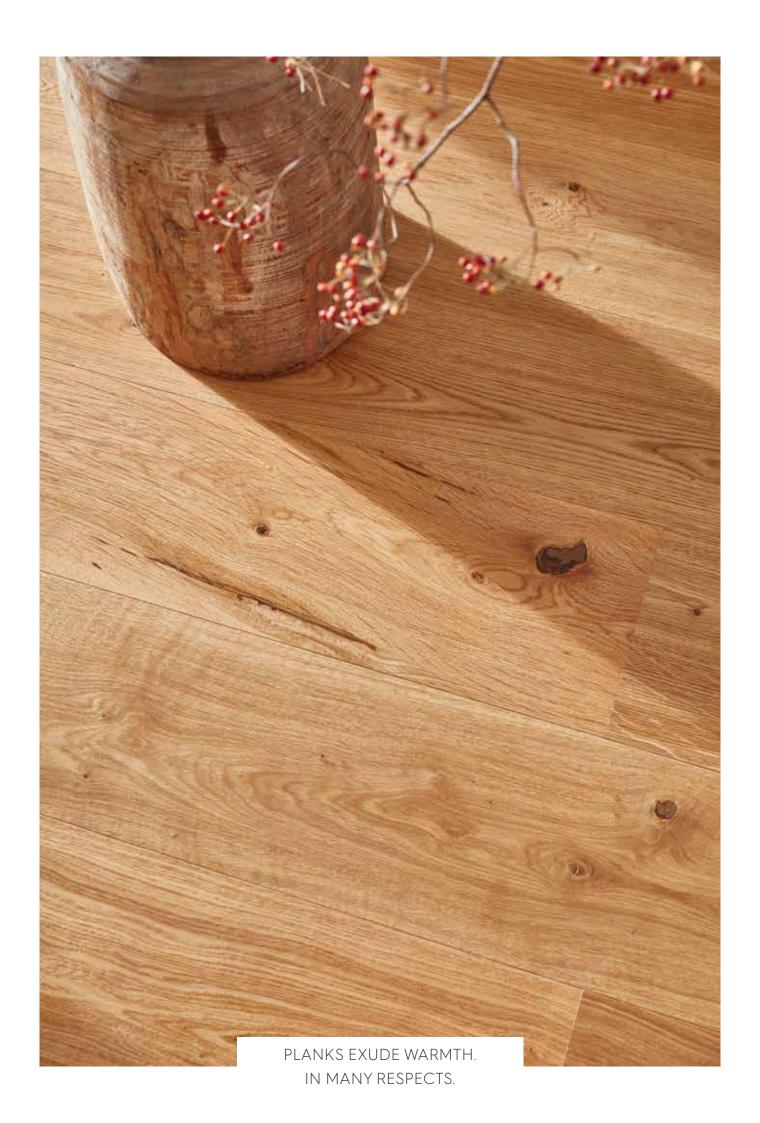
AUTHENTIC VIBRANCY: OAK PURE

Authentic, original, clear: planks in classic oak shades give rooms a sense of lightness and at the same time create a feeling of simple but elegant cosiness.

Our plank floors are as varied as the wood itself. This is why we offer our oak floors in various gradings. From calmer and more subtle to very vibrant and rustic for a real statement look. Our white oak planks, which subtly cover the typical grain of the oak, are bright and clear.

Thanks to its special grading, each chosen floor gives rise to a very individual effect in the room. This is emphasised by the

width of the planks. We offer three different dimensions here in order to emphasise the liveliness and spaciousness. And you've also got a choice as far as surface treatment is concerned: whether Live Natural oil or Live Matt lacquer. Discover the variety of our floors in "Oak pure" on the following pages.







OAK ANDANTE

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed/ unbrushed, 2V bevel

Floor heating:

Surface:

suitable to very suitable

△ Live Natural oil



Live Matt lacquer



OAK ANIMOSO

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed/ unbrushed, 2V bevel

Floor heating:

Surface:

suitable to very suitable

Live Natural oil

Live Matt lacquer





OAK VIVO

14 x 138/ 209 x 2200 mm Dimensions:

13,2 x 181 x 2200 mm

Features: brushed/ unbrushed, 2V bevel suitable to very suitable Floor heating:

Oak Vivo shows with its variety of knots and the varied play of colors the wide spectrum of a tree. The floor is protected by a natural oil or a matt lacquer.

Surface:



Live Natural oil Live Matt lacquer





OAK AUTHENTIC, VIVO GRADING

Dimensions:

14 x 138/ 209 x 2200 mm

Floor heating:

suitable to very suitable

Features:

raw look, brushed, 2V bevel

Surface:



⚠ Live Natural oil



OAK AUTHENTIC, ESPRESSIVO GRADING

Dimensions: 14 x 138/ 209 x 2200 mm Floor heating:

suitable to very suitable

13,2 x 181 x 2200 mm

Surface:

△ Live Natural oil

raw look, brushed, 2V bevel Features:





OAK INDIAN SUMMER

Dimensions: 14 x 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Floor heating: deep brushed, 2V bevel suitable to very suitable

Full of character with a lively grading.

The golden brown play of colour of Oak
Indian Summer is as fascinating as the
autumn leaves. Knots and colour variations
set strong accents. This is emphasised by
the double brushing of its surface and
treatment with Live Natural oil. All this gives
naturalness a completely unique look.







OAK ESPRESSIVO

Dimensions: 14 x 138/ 209 x 2200 mm

13,2 x 181 x 2200 mm 🕟

Features: brushed, 2V bevel

Floor heating: suitable to very suitable

Back to the essentials, to interacting consciously and carefully with resources, making a clear statement. This is the lifestyle in which Oak Espressivo fits perfectly. Knots and cracks are not hidden, but instead deliberately emphasised. This floor very clearly says: 'Here I am!'.



Perfect right down to the finest detail

Accessories tailored to suit our hardwood floors will make your hardwood floor simply perfect. You can find everything to make your floor perfect and for a secure installation in our comprehensive range of accessories. See the complete range at boen.com.



Skirting boards in shades that match the floor make rooms look bigger.

SKIRTING BOARDS

Skirting boards made from BOEN parquet, solid wood, veneered, traditional German profiles. You can find the entire offer on boen.com.



BOEN 5G Click



5G Click locking system

Take advantage of the 5G Click - the rapid locking technology.

- Best choice for floating installation.
- A quicker and easier way to install single boards without tools.
- Significantly reduces installation time.
- The clear "click" sound lets you know when installation is complete.
- Also suitable for full-surface gluing onto the sub-floor.



1 On the long side of the plank, the proven Click system connects the boards.

2 5G Click: Every single board can be pressed down individually. Clear "click" sound confirms that the board is installed properly.





You can experience the impression created by your chosen floor in our digital showroom on our webpage.

Region: Scandinavia

BOEN Bruk AS 4658 Tveit, Norway Phone: +47 38 06 66 00

Region: Western Europe

BOEN Parkett Deutschland GmbH & Co. KG Papenkamp 2-6, 23879 Mölln, Deutschland Phone: +49 4542 8003 0 Regions: Central and Eastern Europe

UAB Bauwerk Group Lietuva Šiltnamių g. 6, 21411 Kietaviškės, Elektrėnų sav. Lithuania Phone: +370 686 55155

Region: France

Bauwerk Group France Sarl Siège France Savoie Hexapole - Actipole 4 73420 Viviers du lac, France Phone: +33 4 79 34 17 12

Region: Italy

Bauwerk Group Italia Services s.r.l Via dell'Artigianato, 48/a 28100 Novara NO, Italia Tel: + 39 0321 393360

Regions: UK, Republic of Ireland

Bauwerk Group UK Ltd UK-DY10 4JB Hartlebury, Worcestershire Phone: +44 (0) 800 652 5280

Regions: USA and Canada

Bauwerk Group North America Inc. 1156 Pelican Bay Drive Daytona Beach, FL 32119 Toll free: +1 877 638 3078

Region: Asia

Bauwerk Group Asia Ltd Unit 1302D, 13/F Block B, Seaview Estate, 4-6 Watson Road, North Point, Hong Kong Phone: +852 2367 1000 / 1012

