

BOEN gradings

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Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.



CALM

Consistent growth; only small knots; standing or lying year rings.



LIVELY

Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.



RUSTIC

Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.

	CALM	LIVELY	RUSTIC
<i>Select</i>			
<i>Adagio, Andante, Nature</i>			
<i>Finale, Concerto, Contract, Basic</i>			
<i>Animoso, Bellevue, Country, Vivace, Rustic, Traditional</i>			
<i>Marcato, Baltic</i>			
<i>Vivo, Canyon</i>			
<i>Espressivo</i>			

Planks, Finesse and Maxi are graded according to EN13489, free class (Boen class).
Longstrip, Prestige and Traffic are graded according to ○, △ and □ after EN13489.

Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

Vivo

Grading explanation



Knots, permitted:

- ▶ Cracked knots up to 10cm (diam.)
- ▶ Solid (healthy) knots unlimited in diam.
- ▶ Knots hollow (filled) up to 5cm (diam.), max. 2 of these knots per board
- ▶ Knots on the edge
- ▶ Continuous splits or ingrowing bark, max. 30cm in length, max. 5mm in width (2 per board)
- ▶ Smaller splits, max 10cm length
- ▶ Solid pith



Sapwood/ Color variations permitted:

- ▶ Sapwood max 3/4 of the width and up to the full length of the board
 - 138mm planks: max. every 3 board
 - 181/209 planks: max. 3 from 8 boards
- ▶ Moonrings allowed



Color differences permitted:

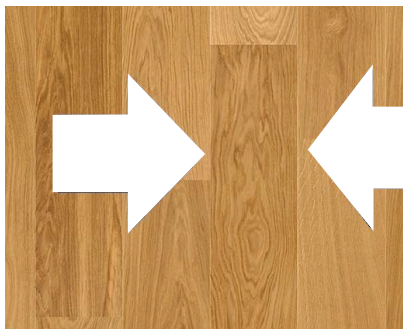
- ▶ All kind of color variations
- ▶ Occasional white watermarks
- ▶ Dark ends

Wood structure permitted:

- ▶ Mirror / pith grain
- ▶ Quartersawn and riftsawn board texture
- ▶ Occasional insect holes (max. 3/board)

General

Oak characteristics



Key Characteristics:

- ▶ Quartersawn and riftsawn board texture



Key Characteristics:

- ▶ Sapwood



Key Characteristics:

- ▶ Moon rings



Key Characteristics:

- ▶ Mirrors



Key Characteristics:

- ▶ Knots, sound and intergrown



Key Characteristics:

- ▶ Splay knots and dead (not intergrown) knots



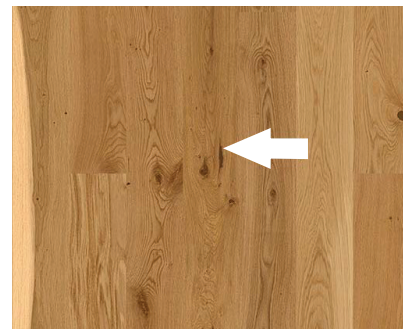
Key Characteristics:

- ▶ Cracked knots



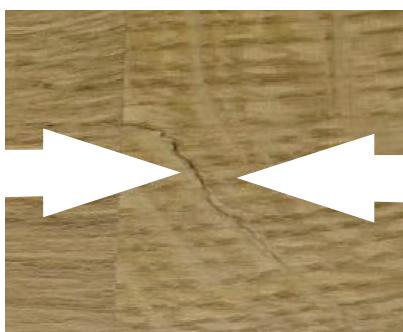
Key Characteristics:

- ▶ Cat spots



Key Characteristics:

- ▶ Ingrowing bark



Key Characteristics:

- ▶ Lightning shake